

#### **SPECIFICATIONS**

## DMG80600S080\_02W 800×600, H600 Kernel, 16.7M Color TFT HMI 8.0", - d. CUSTOMER: CUSTOMER PART NO. DMG80600S080 02W AMP DISPLAY PART NO. APPROVED BY: DATE: APPROVED FOR SPECIFICATIONS APPROVED FOR SPECIFICATION AND PROTOTYPES Lechnology AMP DISPLAY INC 9856 SIXTH STREET RANCHO CUCAMONGA CA 91730 Beilino FAX: 909-980-1419 TEL: 909-980-1310 WWW.AMPDISPLAY.COM



DMG80600S080\_02WT:





#### **DWIN TFT HMI MODULE**



## THE FULL RANGE OF PRODUCTS: BASIC TYPE, STANDARD TYPE, ENHANCED TYPE

#### To satisfy the widely applications of different industry.

Basic Type: Simple in external, inexpensive, a substitution for TN, STN without the function of GUI. Available for most of the working environments.

Standard Type: 100% preburning, temperature testing and dead pixels rejection before delivery based on Basic Type, the price is 30%—50% higher in bulk price.

Enhanced Type: Based on Standard Type, it was manufactured with high-standard screen and special disposals for adapting the rigours environment (eg. Intrinsic Safety Anti-explosion).

#### **Integrated standard fonts & Extensible user fonts**

Intelligent LCD terminal was assembled with 5 fonts before delivery, which include 8\*8 ASCII, 16\*16 GBK, 32\*32 GB2312, 12\*12 GBK, and 24\*24 GB 2312.

Moreover, extensible fonts are also available according to the requirement of users such as GBK, BIG5, SJIS, HANGUL, and UNICODE. Fonts designing function is supported in same time.

#### **Optional operation modes**

The module can be operated by Keyboard or Touch Screen.

The coordinate numerical values of the touched screen could be obtained directly, as well as key assignments. With PC-settings and touching/keyboard-control configuration files downloading, operation effects will be visual.

#### Visual display

Wide in viewing angle, various in color; the brightness of screen can be adjusted in 64 levels (CCFL and OLED are not included), which could provide an easier operation and monitoring environment for users.

#### Graphical User Interface(GUI) operation

All the Intelligent LCD terminals are operated under the GUI environment; the development of GUI and software/hardware could be carried out in the sometime, which saves the manufacturing cost and circle.

#### Multi-controller option

Connecting to the controllers (including PC, SCM, PLC, DSP, and ARM) with Serial port.

The terminal could be driven with the level of TTL / CMOS and RS232 mostly. Moreover, USB download function is available for specific terminals, which could provide the baud rates up to 921600bps.



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#### **Technical Specification**

Iternial Characteristics         DMG806005080         O2W           Keral         1600								
Kernel         H600           Category         Standard Type           TTF-ID         0x03           Display Color         16.7M color FTF HMI           Size (inch)         8.0°           Resolution (WxRGBxH, pixel)         800 KGBs60 (°)           Backlight         LED           Dirightness         500           Contrast Ratio         500           Contrast Ratio         500           Resolution (WxRGBx(H, pixel)         707:060:70           Screen Mode         Digital           Note [1]:         1.5           Screen Mode         Digital           Note [1]:         1.4 Modules can work in the 0P pattern rotation after software modification. (600:800)           2. Viewing angle is adoutsable to 6 of olcads or 12 o'clock position. (Pre-order required before purchase).           Direct current electric characteristics           Input Ower Votage (V)         7-30           Electric Current (mA, Typical value )         Tacklight on           BuSN (2)         420           Input Ower Votage (V)         7-30           BuSN (2)         Direct ion and purchase).           Direct current electric Characteristics         BuSN (2)           Direct Tot [M]         So         Scrial output (2)	<b>Terminal Characteristics</b>							
Category       Standard Type         TFLID       0x03         Display Color       16.7M color TFT HMI         Size (Inch)       8.0 °         Resolution (WxRGBxIL, pixel)       800%RGBx600 (°)         Backlight       LED         Brightness       Typical Brightness 250mit(T),300mit(N) ; Brightness of the screen can be adjusted to 64 levels with software.         Contrast Ratio       500         Reaction Time (ms)       15         Viewing Angle is adjusted to 64 levels with software.       7070/60/70         Screen Mode       Digital         Note [1]: 1. Modules can work in the 90°pattern rolation affer software modification. (600°-800)       2. Viewing angle is adjustable to 64 clck or 12 clck position. (Pre-order required before purchase).         Direct current (extric characteristics       Tagital         Input Over Voltage (Y)       7.30         Electric Current (mA, Typical value )       420       160         (Input <sup>(2)</sup> : YCC=12Y)       420       160         Note [2]: The input voltage and current are measured at the pin socket of the terminal in the DC Electrical Characteristics Test         Customer Interface <sup>(1)</sup> VCC       1,2       P         Power input       BUSY       2       0       Full signal of serial buffer         DOUT       3       0					—			
TF 1:D         0x3           Diplay Color         16.7M color TFT HM           Size ( inch )         80 °           Resolution (WxRGBxII, pixel)         800 KGBx600 (°)           Backlight         LED           Brightness         Typical Brightness 250nit(T),300nit(N) ; Brightness of the screen can be adjusted to 64 levels with software.           Contrast Ratio         500           Recent mine ( ms)         15           Viewing angle is a odjustable to o'clock or 12 o'clock position. (Pre-order required before purchase).           Direct current electric characteristics           Input Power Voltage (V)         7-30           Electric Current ( mA, Typical value )         Backlight on           Input Power Voltage (V)         420           VCC 1,2         P           Power input         Backlight of           IDN 5.6         1           Serial output ( <sup>3</sup> )           DIN         5.6           DIN         5.6           DIN         Serial output ( <sup>3</sup> )           DIN         5.6           INPUT , OCUTPUT ,           Note [3]: 1. Using 8Pin 2.54 mm spacing socket: Molex 0022057085           2. Direction of the signal was defined with HMI , T refers to the signal from the user's system transmitted to the HMI.           3.								
Jispia Color     16.7M color TFT HMI       Size (inch)     8.0 °       Resolution (WARGBXH, pixel)     800xRGBx600 <sup>(1)</sup> Backlight     1ED       Brightness     Typical Brightness 250ni(T),300ni(N) ; Brightness of the screen can be adjusted to 64 levels with software.       Contrast Ratio     500       Reaction Time (ms)     15       Viewing Angle i also adjustable to o clock or 12 o clock position. (Pre-order required before purchase).       Direct current (effective characteristics       Input Power Volage (V)     7-30       Electric Current (mA, Typical value)     7-30       Input Power Volage (V)     7-30       Electric Current (mA, Typical value)     420       Input Power Volage (V)     7-30       Electric Current (mA, Typical value)     Backlight on       Mote [2] : The input voltage and current are measured at the pin socket of the terminal in the DC Electrical Characteristics Test       Customer Interface <sup>(3)</sup> VCC       U     2     0       Fin Name     Number     Type Illustration       VCC     1,2     P       DOUT     3     0       Serial output <sup>(3)</sup> GND     7,8       DIN     5,6     1       Serial signal of serial buffer       DOUT     3     0       Serial signal was defined with HM			pe					
Size ( inch )     8.0 "       Resolution (WxRGBxH, pixel)     800.%RGBx600 ( <sup>1</sup> )       Backlight     1.ED       Brightness     Typical Brightness 250nit(T),300nit(N) ; Brightness of the screen can be adjusted to 64 levels with software.       Contrast Ratio     500       Reaction Time (ms)     15       Viewing Angle ( L/RU/D )     7070/60/70       Screen Mode     Digital       Note [1]: 1. Modules can work in the 90° pattern rotation after software modification. (600*800)     2. Viewing angle is also adjustable to 6 o clock or 12 o clock position. (Pre-order required before purchase).       Direct current cleatric characteristics     Topologital       Input Power Voltage ( V )     7-30       Electric Current ( mA, Typical value )     Backlight on       ( Input ( <sup>2</sup> ): VCC-12V )     420       Viewing angle is also adjustable to 5.0     160       Note [2]: The input voltage and current are measured at the pin socket of the terminal in the DC Electrical Characteristics Test       Customer Interface ( <sup>2</sup> )     VCC       VCC     1,2     P       Power input     BUSY       BUSY     2     0       Fin Name     VCC     1.0       BUSY     2     0       Fin Same defined with HMI     5.6     1       Serial output ( <sup>3</sup> )     GND     7.8       DUT     3								
Size (min )     Image: Contrast Resolution (WxRGBxH, pixel)     800xRGBx600 (°)       Backlight     LED       Brightness     Typical Brightness 250ni(T),300ni(N) ; Brightness of the screen can be adjusted to 64 levels with software.       Contrast Ratio     500       Reaction Time (ms)     15       Viewing Angle is also adjustable to of clock or 12 or Clock position. (Per-order required before purchase).       Direct current electric characteristics       Input Power Voltage (V)     7-30       Eletric Current (mA, Typical value)     Backlight on       Backlight of:     160       Note [2]: The input voltage and current are measured at the pin socket of the terminal in the DC Electrical Characteristics Test       Customer Interface (9)       VCC     1,2       P     Power input       BUSY     2       O     Full signal of serial input (9)       BUSY     2       ODUT     3       O     Serial input (9)       DIN     5.6       DIN     5.6       Size al unput (9)       GND     7,8       P     Public place       EINPUT , OCOTPUT ,       Note [3]: 1. Using 8Pin 2.54 mm spacing socket: Molex 0022057085       2. Direction of the signal was defined with HMI , T refers to the signal from the user's system transmitted to the HMI.       4. This termin								
Backlight     LED       Brightness     Typical Brightness 250ni(T),300ni(N) ; Brightness of the screen can be adjusted to 64 levels with software.       Contrast Ratio     500       Reaction Time (ms)     15       Viewing Angle (L/R/U/D)     70/70/60/70       Screen Mode     Digital       Note [1]:     1. Modules can work in the 90° pattern rotation after software modification. (600-800)       2. Viewing angle is also adjustable to 60 'clock or 12 o'clock position. (Pre-order required before purchase).       Direct current electric characteristics       Input Power Voltage (V)     7-30       Electric Current (mA, Typical value)     Backlight on       Input Power Voltage (V)     420       Viewing angle is also adjustable to 60 'clock or 12 o'clock position. (Pre-order required before purchase).       Direct current electric characteristics       Input Power Voltage (V)     420       VCC     1,2       P     Power input       BuSY     2       O     Full signal of serial buffer       DOUT     3       O     Serial input <sup>(3)</sup> DIN     5.6       INPUT , OCUTPUT ,       Note [3]:     1. Using 8Pin 2.54 mm spacing socket: Molex 0022057085       2. Direction of the signal was defined with HMI , 'T refers to the signal from the user's system transmitted to the HMI.       3. The same defined	Size (inch)		8.0 "					
Brightness       Typical Brightness 250nit(T).300nit(N) : Brightness of the screen can be adjusted to 64 levels with software.         Contrast Ratio       500         Reaction Time (ms)       15         Viewing Angle (L/RU/D)       70706070         Screen Mode       Digital         Note [1]:       1. Modules can work in the 90° patter Totation after software modification. (600×800)         2. Viewing angle is also adjustable to 6 o° clock or 12 o° clock position. (Pre-order required before purchase).         Direct current lectric characteristics         Input Power Voltage (V)       7-30         Electric Current (mA, Typical value )       Backlight on         Input ?0 vCC=12 V)       420         Viewing and current are measured at the pin socket of the terminal in the DC Electrical Characteristics Test         Customer Interface <sup>(3)</sup> VCC         View (2): The input voltage and current are measured at the pin socket of the terminal in the DC Electrical Characteristics Test         Customer Interface <sup>(3)</sup> VCC         VCC       1/2       P         BUSY       2       0         Fin Name       Yei Power input         BUSY       2       0         View (3): 1. Using 8Pin 2.54 mm spacing socket: Molex 0022057085       1         2. Direction of the signal was defined with HMI , T refers to the sig	Resolution (WxRGBxH, pixel	)	800xRGBx6	600 <sup>(1)</sup>				
Pightness       Typical Brightness 250mi(T).300mi(N) : Brightness of the screen can be adjusted to 64 levels with offware.         Contrast Ratio       500         Racation Time (ms)       15         Viewing Angle (L/R/U)       7070607-         Sole       Digital         Sole       Digital         Sole       Digital         Sole       Digital         Sole       Digital         Sole       Sole         Sole       S	Backlight		LED					
Image: contrast Ratio     adjusted to 64 levels with software.       Contrast Ratio     S00       Reaction Time (ms)     15       Viewing Angle (L/RU/D)     70/70/60/70       Screen Mode     Digital       Note [1]: 1. Modules can work in the 90 pattern troation af 68 software modification. (600: 800) 2. Viewing angle is also adjustable to 6 o clock or 12 o'clock position. (Pre-order required before purchase).       Direct current electric characteristics       Input Power Voltage (V)     7-30       Electric Current (mA, Typical value)     Backlight on       Backlight or     Backlight off       (Input <sup>(2)</sup> ): VCC-12V     420       Iofo     Note [2]: The input voltage and current are measured at the pin socket of the terminal in the DC Electrical Characteristics Test       Customer Interface <sup>(3)</sup> VCC       Imput <sup>(2)</sup> : VCC-12V     420       Imput <sup>(2)</sup> : CC     1,2       P     Power input       BUSY     2     0       Full Signal of serial buffer     DOUT       DOUT     3     0       Serial input <sup>(3)</sup> GND     7,8       DIN     5,6     1       Serial input <sup>(3)</sup> GND       In Seame defined pin has connected together in the HMI       4. This terminal serial port is 3.3 V TTL/CMOS (PCB:ON=3.3 V TTL/CMOS,OFF=RS232,default OFF(RS232))       Interface     <			Typical Brig	phtness 250m	it(T) 300nit(N	· Brightness of the screen can be		
Contrast Ratio     500       Reaction Time (ms)     15       Viewing Angle (L/R/U/D)     70/70/60/70       Screen Mode     Digital       Note [1]: 1. Modules can work in the 90°pattern rotation after software modification. (600~800)     2. Viewing angle is also adjustable to 6 o'clock to 2 o'clock position. (Pre-order required before purchase).       Direct current electric characteristics     Input Power Voltage (V)     7-30       Electric Current (mA, Typical value)     420     160       (Input 6'): VCC-12V )     420     160       Note [2]: The input voltage and current are measured at the pin socket of the terminal in the DC Electrical Characteristics Test     Customer Interface <sup>(3)</sup> VCC     1.2     P     Power input       BUSY     2     O     Full signal of serial buffer       DOUT     3     O     Serial output <sup>(3)</sup> DIN     5.6     I     Serial input <sup>(3)</sup> BUSY     2     O     Full signal of serial buffer       DOUT     3     O     Serial input <sup>(3)</sup> DiN     5.6     I     Serial input <sup>(3)</sup> DiN     5.6     I     S	5			-		-		
15       Viewing Angle (L/R/U/D)       70/70/60/70       Sereet Mode       Digital       Note [1]: 1. Modules can work in the 90/pattern rotation after software modification. (600~800) 2. Viewing angle is also adjustable to 6 o'clock or 12 o'clock position. (Pre-order required before purchase).       Direct current electric characteristics       Input Power Voltage (V)       7.30       Electric Current (mA, Typical value )       (Input (2): YCC=12V)       Note [2]: The input voltage and current are measured at the pin socket of the terminal in the DC Electrical Characteristics Test       Customer Interface ( <sup>1)</sup> VCC 1.2 P       Power input       Bu/SY 2       O       Fin Name       VCC 1.2 P       Power input       Bu/SY 2       O       Fin Name       VCC 1.2       P       Power input       Bu/SY 2       O       Fin/Sympt       BU/SY 2       O       Fin/Sympt       BU/SY 2								



Video format support			Suppo	Support full format 1080p play					
			(MPE	(MPEG1,MPEG2,MPEG4,XVID,DIVX,H.263,H.264,WMV9/VC-1,RMVB)					
Audio format support			MP3,V	WMA,OG	G,FLAC,A	APE,AAC	,AC3,ATI	RA,DTS,support two-way audio	
			output	interface					
Real-time C	lock(RTC)(Ba	ckup batte	ry)	Suppo	rt Gregori	an calend	ar and lun	ar calenda	ar RTC(2000-2099)
	Baud rate avail Serial : ( bps )	able for Ser	ial or USE 2400	3. 4800	9600	19200	38600	57600	115200 ( Default )
	Bode Set	0x00	0x01	0x02	0x03	0x04	0x05	0x06	0x07
2. U	JSB : 625000		01101	01102	01100	01101	01100	01100	0.107
	Jse 0xE0 config	• •	rial port b	aud rate (s	see Comm	nand set), i	not lose w	hen powe	r off.
Memory S									
Font Space	(5)			32MB	,60 fonts	:GBK,BIC	65,SJIS,H	ANGUL,I	UNICODE ,fonts designed by users
				are al	lso availal	ole.			
Image Spac	e			282MI	B , (maxir	num depo	sit space a	re availat	ble for 177 Full screen images )
Serial Acces	ss Memory Spa	ace ( RMA	)	Up to :	32MB and	d overlapp	ing with t	he image	memory space.
Dimension		25 ( 52 latti		∠ )o					
Active Area				162.0	(w)×121.5	5(h) mm			
Dimensions				199.3(	199.3(W)×148.7 (H)×20.4 ( T ) mm				
Net Weight				435g (	DMG806	00S080_0	2WN)		
				550g (	DMG80	600S080_	02WT)		
Working l	Environmen	t ( limited b	by the temp	perature ra	ange of L(	CD screen	)		
Working Te	mperature			-20°C	$-20^{\circ}C -+70^{\circ}C$				
Storage Ten	iperature			-30°C	-30°C — +80°C				
Command	l Set								
Command Set				Using	Using the unified Command Set.				
Model selection						0.0 <b>011</b> 01	<u> </u>	DEG	
Models				DMG80600S080_02WN Support RTC DMG80600S080_02WT Support Touch penal function, RTC					
Pb	Rc	Ж	S	C	E				



## **Command list**

	Com	Command parameter	Illustration	Sup
Categories	mand			port
Hand Shake	0x00	No	Check the configuration and version	V
Hand Shake	0x40	Fcolor+Bcolor	Palette setting	V
	0x41	D_X ( 0x00-0x7F ) +D_Y ( 0x00-0x7F )	Character space setting	V
Parameter	0x42	X+Y	Move the appointed color to background color palette	V
Configuration	0x43	X+Y	Move the appointed color to foreground color palette.	V
	0x44	Mode+X+Y+Wide ( 0x01-0x1F ) +Height ( 0x01-0x1F )	Cursor display mode setting	$\checkmark$
	0x53		8X8 lattice ASCII character	$\checkmark$
	0x54		16×16lattice GBK	$\checkmark$
	0x55	X+Y+String	32×32 GB2312	$\checkmark$
Text Display	0x6E		12×12 GBK	$\checkmark$
	0x6F		24×24 GB2312	$\checkmark$
	0x98	X+Y+Lib_ID+C_mode+C_dot+Fcolor+Bcolor+String	Display any lattice, any encoded string.	$\checkmark$
	0x50		More points setting in the background color.(delete point)	$\checkmark$
	0x51	( x,y ) $_{0^{+}}$ ( x,y ) $_{1^{+}}$ + ( x,y ) $_{n}$	More points in the foreground color.	$\checkmark$
Points Setting	0x74	$X{+}Y_s{+}Y_e$ +Bcolor+ ( y, Fcolor ) $_1{+}\ldots.{+}$ ( y, Fcolor ) $_n$	Dynamic curve display.	$\checkmark$
	0x72	Address(H:M:L)+Data_word_0++ Data_word_n	Operation to the buffer of video card.	$\checkmark$
	0x56		Polygon display: Line the points with foreground colored segment.	$\checkmark$
	0x5D	$(x,y)_0+(x,y)_1+\ldots+(x,y)_n$	Polygon delete: Line the points with background colored segment	$\checkmark$
Lines &Polygon	0x75	$X{+}Y{+}Height\_max{+}Height_0{+}Height_1{+}\dots{+}Height_n$	Spectrum display: display a continuous vertical line with the same end in a fast rhythm.	V
	0x76	X+X dis $(0x00-0xFF)+Y_0+Y_1++Y_n$	Line chat display (Xi=X+i*X_dis,Yi=Yi)	
Arcs	0x57	$(Type,x,y,r)_0+(Type,x,y,r)_1+\ldots+(Type,x,y,r)_n$	Arcs display	V
11105	0x59	(-) p-3-3) -00 (-) p-3-3) 3-71 (-) p-3-3) 3-71	Show rectangles: display rectangles by foreground color )	√
Rectangles	0x69	$(x_s, y_z, x_e, y_e)_0 + (x_s, y_z, x_e, y_e)_1 + \dots + (x_s, y_z, x_e, y_e)_n$	Delete rectangles: display rectangles by background color	V
	0x64	X+Y+Color	Fill in the appointed area	V
	0x52	无	Clear screen	$\checkmark$
	0x5A		Areas deleting	$\checkmark$
	0x5B	$(x_{s},y_{z},x_{c},y_{e})_{0}+(x_{s},y_{z},x_{c},y_{e})_{1}+\ldots +(x_{s},y_{z},x_{c},y_{e})_{n}$	Fill in more than one appointed areas.	$\checkmark$
Areas	0x5C		Areas color changing	$\checkmark$
Operation	0x60		Appointed areas ring-shifting to the left	$\checkmark$
	0x61		Appointed areas ring-shifting to the right	$\checkmark$
	0x62	$(x_{s}, y_{z}, x_{e}, y_{e}, n)_{0} + (x_{s}, y_{z}, x_{e}, y_{e}, n)_{1} + \dots + (x_{s}, y_{z}, x_{e}, y_{e}, n)_{n}$	Appointed areas shifting to the left	$\checkmark$
	0x63		Appointed areas shifting to the right	$\checkmark$
	0x70	Picture_ID	Display a full screen image	$\checkmark$
	0x7B	Picture_ID	Display a full screen image and calculate the cumulative sum.	$\checkmark$
	0x71	Picture_ID+Xs+Ys+Xe+Ye+X+Y	Display part of a picture in the memory ( background display )	$\checkmark$
Pictures & Icons	0x9C	$Picture\_ID{+}X_s{+}Y_s{+}X_e{+}Y_e{+}X{+}Y$	Display a part from an image which stored in the module (background not shown), automatically restore the current image background.	$\checkmark$
	0x9D	Picture_ID+Xs+Ys+Xe+Ye+X+Y	Display part of a picture in the memory ( background does not display )	$\checkmark$
	0xE2	Picture ID	Picture saving	$\checkmark$
	0x99	$(x,y,Icon_ID)_0+(x,y,Icon_ID)_1++(x,y,Icon_ID)_n/\mathcal{R}$	User-defined icons display	$\checkmark$
Animation	0x9A	0xFF/Pack_ID	Turn off/on the automatic implementation of the user's pre-setting Command set	V
	0xC0	Address(H:L)+ Data_word <sub>0</sub> ++ Data_word <sub>n</sub>	Writing data to the temporary buffer	$\checkmark$
Temporary		0x01+Address+Pixel_Number(H:L)	Display the pre-set date points in the temporary buffer	
Buffer	0xC1	0x02+Address+Line_Number(H:L)	Display the pre-set date lines in the temporary buffer	
Operation		0x03+Address+X+Y+ Line_Number+D_x+Dis_x+K_y+Color	dynamic curve scaling: connecting the data points in the temporary buffer zone	√
		0x04+Addr1+X+Y+Line_Number+0x01+Dis_x+Color1+ Addr0+ Color0	Oscillometer: connecting the data points in temporary buffer in a flicker-free high-speed	



Temporary 0xC1 Buffer Operation		0x05+Address+X+Y+Line_Number+D_x+Dis_x+M_y+D_y+ Color	Using the data in the temporary buffer to display line charts.	
		0x06+Address+X+Y+Line_Number+D_x+Dis_x+M_y+D_y+ Color+Ymin+Ymax	Using the data in the temporary buffer zoom to display a window-constrained bi-directional line chart	
		0x10+Address+Frame_Number	Using the command in the temporary buffer to perform a synchronize display	
	0XC2	<address>+<data_length></data_length></address>	Read back data from the temporary buffer.	
	0xF2	0xF2+0xF2+0x5A+0xA5+Lib_ID	Font modification	
Database	0x90	0x55+0xAA+0x5A+0xA5+Address ( H:MH:ML:L ) +Data	Write data to the user's database ( 32MB )	
Operation	0x91	Address+Read_Length(H:L)	Read data from the database ( 32MB )	
Key board	0x71	K code	Key code uploading	
Operation	0xE5	0x55+0xAA+0x5A+0xA5+K Code <sub>0</sub> ++K Code <sub>n</sub>	Key code port modification	
	0x72	Touch X+Touch Y	Uploading the last data after the touch-screen is released, (which can turn off by 0xE0 Command)	
Touch pad Operation	0x73		Uploading data when pressing the touch panel(uploading once only by setting the command of 0xE0)	
Speration	0xE4	0x55+0xAA+0x5A+0xA5	Touch panel adjusting	
	0x78 0x79	Touch_Code	Uploading the defaulted key code when switching the touch interface.	
Buzzer Operation	0x79	BZ_time	Buzzing once only ( $10 \times Bz_{time} mS$ )	
Video	0x7A	Work_Mode+Video_mode+Video_CH	Switching HMI and video mode (support CVBS/S-Video signal input, NTSC/PAL formats)	
Operation 0x7A		<word_mode>+<key_value></key_value></word_mode>	Swiching HMI and video mode (support CVBS/S-Video signal input,NTSC/PAL formats)	
Backlight	0x5E	Non or 0x55+0xAA+0x5A+0xA5 + V_ON+V_OFF+ON_TIME	Turn off the backlight or control the backlight mode by touching or keying.	
Control	0x5F	Non or PWM_T(0x00-0x3F)	Turn the backlight on or adjusting the brightness by PWM.	
Clock	0x9B	0x5A、0x5B(read)/0x00(off)/0xFF+M+TM+Color+X+Y(ON)	Clock on/off ; read the clock	
Operation	0xE7	0x55+0xAA+0x5A+0xA5 + YY:MM:DD:HH:MM:SS	Clock adjusting	
Parameter Configuration	0xE0	0x55+0xAA+0x5A+0xA5+Panel_Set+Bode_Set+Para1	Configuring the user's serial port speed and the touch-screen data uploading.	
Algorithm	0xB0	Download:0x01+PY         Code         answer: 0x01+HZ         num+String           Download:0x02+A+B+C+D         answer: 0x02+E+F         Download:0x03+Data_Pack0         answer: 0x03+ Data_Pack1           Download:0x03+Data_Pack0         answer: 0x03+ Data_Pack1         answer: 0x03+ Data_Pack1         answer: 0x03+ Data_Pack1	$\label{eq:Calculating} \begin{array}{l} (A \times B + C) \ / \ D, \ E \ is \ 4 \ bytes \ quotient, \ F \ is \ 2 \ bytes \ remainder \\ \ Array \ listing \ of \ unsigned \ integers(2 \ bytes) \\ \ DDIV(D) \ integer \ handrow \ CDV \\ \end{array}$	
	0.22	Download:0x04+PY_Code answer: 0x04+HZ_num+String	PINYIN input based on GBK	$\vdash$
Value	0x30	Start_Seg+Play_number+Play_time	Play the music in the appointed zoom	⊢
Volume	0x32	Volume_L+Volume_R+0x00	Volume adjusting	⊢
Operation	0x33	0x55+0xAA+0x5A	Stop playing	
	0x3F	°OK'	Sound-op response	$\vdash$
		v+(x <sub>s</sub> ,y <sub>z</sub> ,x <sub>e</sub> ,y <sub>e</sub> )+P_next+P_cut+Touch_Code	Touch interface automatically switching (0x1E font files)	
Configuration		v+0x00:K_Code+Pnext+P_cut+Touch_Code	Keyboard interface automatically switching (0x1B font files)	$\vdash$
File Operation		Length+ Command	Play auto-Commands(0x1C font files)	┝
		$(\mathbf{x}_{s}, \mathbf{y}_{z}, \mathbf{x}_{e}, \mathbf{y}_{e})$	Icon Character Definition (0x1D font files)	⊢
		nd_Length+Command+String	Uploading the Command pre-setted by users(0x1A font file)	-
Upgrading	DWIN_	M600_BOOT!	Upgrading the core software on line through Serial	



## **Reliability Test**

#### Temperature and humidity test

Test Item	Test Method
High temperature-working	85℃, 240H
High temperature-storage	85°C , 240H
High temperature high humidity-working	60°C , 90%RH , 240H
Low temperature-working	-30°C , 240H
Low temperature-working	-40°C , 240H
Cold and hot impact	-30°C ( 1Hr ) ~ 85°C(1Hr) , 200 cycles



Test Item	Test Method
Impact test (without power)	1 .Vibration level: 980m / s 2 (equivalent to 100G.)
	2. Waveform: half sine, 6ms
	3.Vibration frequency : total three vibration inputs ( each direction of three
	mutually perpendicular axis has a vibration input )
Vibration test (with power)	1.Frequency range: 8-55 Hz
	2. Stoke: 1.5mm
	3. Vibration: half-wave, vertical axis (X, Y, Z axis : 2 hours)
	4.Scan: 10G, 55-400 Hz
	5.Period: 15 minutes
0	





#### Precautions

#### **1. Applied for LCD terminals:**

LCD terminals are precise instrument. For preventing LCD terminals from damage, please read the following precautions carefully before using:

1) Please use the mounting hole on the module's corners for installation and avoid bending or wrenching during assembling process. Do not drop, bend or twist the TFT-LCD module during handling;

2) The protective film(Laminator) applied on the screen should be peeled off in the course of using,

otherwise, it may affects the sensitivity or leads to malfunction ;

3) Modules are fragile products that any drops, beats and strong vibrations may cause damages;

4) The visual effectiveness of the terminal changes along with the viewing angles. So, users should take a full account of the viewing position.

5) Caution with the polarizing film from being scratched by hard objects.

6) Avoid touching the power inverter, which may cause unnecessary damages.

7) Using and saving the modules in its temperature range to avoid damages. LCD crystallization occurs if working below lowest temperature requirements, resulting in permanent damages.

8) Disassembling the module might cause permanent damages, which should be strictly avoided;

9 ) Do not wipe the terminals with gasoline, alcohol and other chemicals. Cottons and soft cloths are available.

10) To continuously improve the performance of HMI module, the terminals and data sheet will do continuously upgrade and revision, the information is subject to change without prior notice!

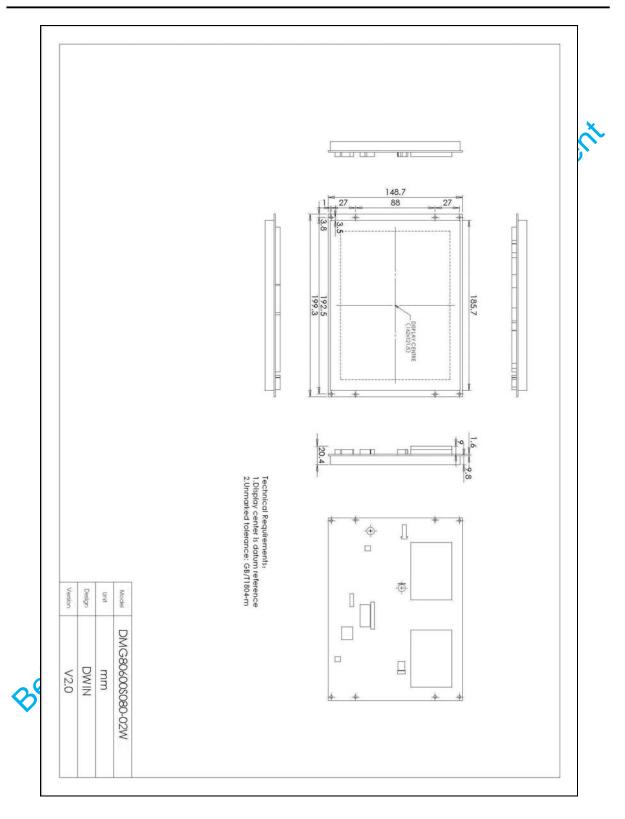
## 2. Storage:

If you need to storage the modules for a long time, we recommend you of the following ways:

- 1) Keep in dark and avoid exposure of bright light;
- 2) Do not put anything on the screen;
- 3) Store the module at a room temperature place.



## **Assembly Dimensions Chart**





## Appendix 1 Naming Rules

#### **Naming Rules**

	DM	DWIN HMI			
	Т	T=65K color HMI G=16.7M color D=256 color			
	48	48: resolution in width. 48=480, 64=640			
Illustration	270	270: resolution in height			
	К	K=advanced type, T=basic type, S=standard type <sup>(1)</sup> C=Consumption Type			
	043	dimension,056=5.6 inch,035=3.5 inch			
	_0	0=with shell,1=no shell			
	1	Series number of different hardware			
	W	W=wide temperature range N=normal temperature			
	Ν	N=no TP,T=with TP, K=with keyboard, Z=ODM <sup>(2)</sup>			
<ul> <li>K=Enhanced, compare with the standard, the main difference is the choice, special protective of screen, etc, in order to satisfy a few demanding application requirements(such as explosion proof)</li> <li>Note [2]: Peripherals explanation</li> <li>TP(Touch Panel): touch screen(4 line resistance screen)</li> <li>KB (Keyboard): matrix keyboard interface, according to different type configuration 4*4, 6*6 and 8*8 matrix keyboard interface.</li> <li>RTC(Real Time Clock): real time clock, 2000-2099 years in the Gregorian calendar and the lunar clock, can be display on the screen.(0x9B Command)</li> </ul>					
	ng DW.				



## **Appendix 2 Accessories**

Accessories					
Configuration Method	Name	Model	Illumination	Picture	
Standard Parts	Double 8PIN connecting line	HDL65020	8PIN - 8PIN 20cm straight attachment Molex 0050375083	200.0WM	
Optional	90 <sup>°</sup> 8PIN_2.54 mm Socket	Socket: Molex 0022057085	8PIN 2.54mm space	ion	
Optional	USB to TTL downloading board	HDL660	Instructions see below.		
Optional	Plastic panel	DS080001			

Notes: More information about the accessories please check the DWIN Accessory Book or contact with sales manager.



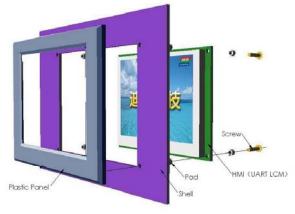


## The Instruction of High-speed Downloading Board

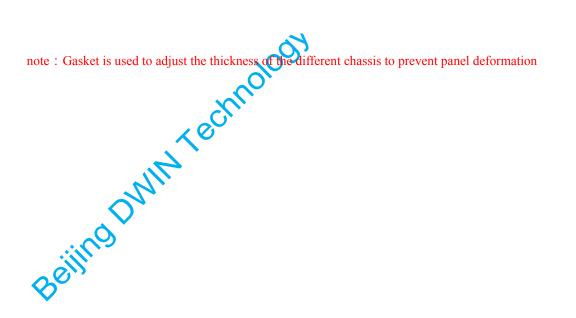
Num Name	Instruction
1 DWI N HMI	Model : DMD48270T043_01WN
2 Terminal USB Baud Rate Setting	Pad jumping to 921600bps. ( ON=921600bps, OFF=User Set, defaulted OFF. )
3 HDL660 Downloading Board	Quick downloading board.
4 HDL65020 double 8PIN connections	20cm straight attachment
5 USB port	Connecting PC to USB port with double USB connection line
6 Power socket	Typical value: +12V.
<ul> <li>Instructions :</li> <li>1, Pad jumper to 921600bps.See number</li> <li>1,2;</li> <li>2, Connecting the module to Downloading board. (See number 1, 3, 4);</li> <li>3, Connecting board with PC (See number 5);</li> <li>4, Power on (See number 6); Use 921600 to download data.</li> </ul>	
Beiling Dwith Teck	mology



## Assembly Sketch Map (DS080001)

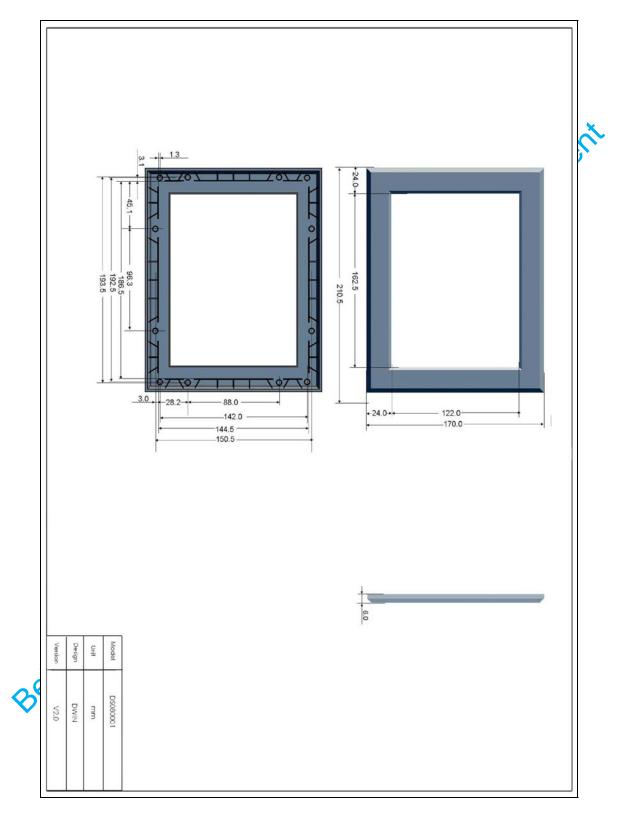


Used to adjust the thickness of the different chassis





#### **Panel Dimensions Chart**





#### **Appendix 3 Testing Summary:**

There are 4 classes of the LCD panel quality defined by ISO in 2001: Class 1 is the highest rating and does not allowed any dead pixels. The last rating is Class 4, allowed 10N dead pixels. Under normal circumstances, we are using the panels of Class 2 in serial T which allows three dead pixels, but if there are two dead pixels appeared within 5 \* 5 pixels are also not allowed.

#### 1) Dead pixels.

The pixels appears pure black under the totally black background or pure black under white and in the color switching of red, green and blue, it also displays in black or white in the same position that can be assumed to be a dead pixel.

#### 2) Bright pixels

Pixels that showing the color of red, green and blue when the background color is black are recht called bright pixels which are also unnormal.

#### 3) Dark pixels

Pixels that showing the color of non-pure red, green and blue when the background color is

eiinophill



#### Appendix 4 FAQ:

# Q1. When the terminal and the MCU are connected, it displays normally on the single-step implementation of the control procedure. But when the terminal is powered directly, it doesn't response.

A: Please check whether the input power to the MCU are delayed or the shakehand acknowledgment are reset; you may connecting the MCU to the PC, using the Terminalassistant Software to check the baud rate or the Commands sent by MCU. If both the MCU and terminal can communicate with PC rather than communicate with each other, then measure whether the output signal of MCU are standard RS232 signal by using an oscilloscope.

#### Q2. Do we need to clear the screen before showing up texts?

A: We don't need to clear the screen except when displaying the transparent Command (0x98).

#### Q3. Why the terminal didn't response to the Commands sentby MCU?

A: Dropping Frames maybe the reason for the unimplementation of instructions, check with the BUSY signal or add delay before the lost instructions.

#### Q4. About power voltage;

A: Make sure the voltage in the terminal interface is corresponding to the basic requirement.

## Q5.Terminal cannot display normally after received the configuration Command of 0xE0.

A: Reset the TFT\_ID (Command of 0xE0)

## Q6. Some terminals cannot display normally after updating the standard M600 procedure.

A: Some terminals are not using the standard procedure.

#### Q7. Could the module simulate the instrument Mode?

A: AA 71 Commands are available.

#### Q8. How to extend the terminal font?

A: Use the fonts generating software to make an new font and then download the new font to the terminal by Terminalassistant(Do not overlap with other fonts).

#### Q9. How to connect the module with PC and SCM?

A: The MCU to PC and terminal to PC are all connected with TXD/RXD of the RS232. Cross connect the 2 and 3 pin foot when connecting the SCM to HMI terminal.

#### Q10. Steps of making a touch interface.

A: 1) Design interfaces;

2) Using the Sysdef.exe software to configurating the logical relationships between interfaces, then, generating the configuration file;

3) Download the file to the terminal;

4) Texting and modificating.



## **Appendix 5 Typical applications**

## 1,An illustration of C51 and ASM51.

#### 1.ASM51 Program :

:STC12C2052 22 :EKTC52A	.1184MHz	:	
	\$INCLUDE	(MOD52)	
	DL10MS	EQU 32H	; defination delay 10ms register
	ORG LJMP	0000H MAIN	
	ORG LJMP	000BH SYSCLK	; 10mS timer INTERRUPT
MAIN:	ORG CLR MOV ORL MOV MOV MOV SETB	0100H EA SP,#60H PCON,#80H SCON,#80H IMOD,#21H IH1,#255 TL1,#255 TR1	: initializing MCU,CLEAR EA : SP=60H : serial initialization : 115200bps :115200/(256-TH1)
	CLR MOV SETB SETB SETB MOV LCALL MOV LCALL	ES THO, #OB8H TLO, #ODH TRO ETO EA DL10MS, #100 DELAY DPTR, #CMDTTL TXROMS	: 10mS timer0 : EA=1 : power on 1 sencond delay : waiting HMI for initializing : send stop bit
:*************************************		lisplay************************************	**************************************
	LCALL MOV LCALL SJMP NOP	DELAY DPTR,#MENUTAB TXROMS START	; call the output function
:*************************************	DB 0A/ DW 00F DB '北	text***********************************	
MENUTAB:	DB OAA DW OOF DB '4k DB OCC	AH,55H J,00H ;京迪文科技有限公司' CH,33H,0C3H,3CH,0FEH interception *******	*************************************
MENUTAB:	DB OAA DW OOF DB 'dt DB OCC	AH,55H H,00H ;京迪文科技有限公司' CH,33H,OC3H,3CH,OFEH	*************************************
MENUTAB: :******************* SYSCLK:	DB OAA DW OID DB 't DB OCC ***timer PUSH PUSH PUSH CLR MOV MOV DEC POP POP RETI	AH,55H H,00H CF,這立文科技有限公司 CH,33H,0C3H,3CH,0FEH interception ******* ACC PSW TF0 TH0,#0B8H TL0,#00H DL10MS PSW	*************************************
MENUTAB: :*************** SYSCLK: SYSCKE: :***********************************	DB 0AJ DW 00F DB '14 DB '14 DB 0CC ***timer PUSH CLR MOV MOV MOV MOV MOV MOV MOV JNZ RETI **DELAY : MOV JNZ RET ***	AH, 55H H, 00H J, 7家迪文科技有限公司' CH, 33H, 0C3H, 3CH, 0FEH interception ******* ACC PSW TF0 TH0, #088H TL0, #00H DL10MS PSW ACC subroutine************************************	*************************************
MENUTAB: : ***********************************	DB 0AJ DW 00F DB 74L DB 74L DB 0CC **timer PUSH PUSH CLR MOV MOV MOV MOV MOV MOV MOV MOV POP POP RETI **DELAY st CLR	AH, 55H H, 00H CF, 20A 技有限公司 CH, 33H, 0C3H, 3CH, 0FEH interception ******* ACC PSW TFO THO, #0B8H TLO, #00H DL10MS PSW ACC subroutine************************************	*************************************
MENUTAB: : **************** SYSCLK: : ***********************************	DB 0AJ DW 00F DB '14L DB '14L DB '24L DB 0CC **TENE PUSH CLR CLR CLR MOV MOV JNZ RET **DELAY : MOV JNZ RET **DELAY : MOV JNZ RET MOV CLR SJMP NOP	AH, 55H H, 00H J, 00H J, 7家迪文科技有限公司' CH, 33H, 0C3H, 3CH, 0FEH interception ******* ACC PSW TFO THO, #088H TL0, #00H DL10MS PSW ACC subroutine************************************	*************************************

#### 2 , C51 program :

//	
//STC12C2052 22.1184 <b>MHz</b> //EKTC52A	
// // Includes //	
#include <reg52.h></reg52.h>	
// // sbit Definitions //	
<pre>sbit LED=P1^0;</pre>	
// // Global CONSTANTS //	
#define       SYSCLK       22118400         #define       BAUD_RATE       115200         #define       uchar       unsigned         #define       uint       unsigned	// SYSCLK frequency(Hz) // baud rate
//	
void Uart0_transmit(unsigned char i); void send_str(unsigned char *p,unsigned char s);	<pre>//statement Serial subfunction //Statement of sending a string subfunction</pre>
void delay_ms(unsigned char n); void SysInit(void);	//statement of delay subfunction //statement of initialization systerm subfunction
void WenbenChangel(void);	// The statement to send the text subfunction
// // Uart0_transmit, one byte send to the serial //	
void Uart0_transmit(unsigned char i)	//one byte send to the serial
ES=0; TI=0; SBUF=i;	// send data to uart0
while (!TI); TI=0 ;	// clear suspending
ES=1: } void send_str(unsigned char *p,unsigned char s)	//send a data string to the serial
{ unsigned char m; for (m=0;m <s;m++)< td=""><td></td></s;m++)<>	
{	
}	
// delay //	
void delay_ms(unsigned char n)	
<pre>int i, j; for(i=1000;i&gt;0;i) { for(j=25*n;j&gt;0;j) {;} }</pre>	
//// SysInit	
//void SysInit (void)	
{     PCON  =0x80;     SCON=0x50;     TMOD=0x21;     TH1=255;     TL1=255;     TR1=1;     ES=0;     TH0=0xB8;     TL0=0x00;     TR0=1;     ET0=1;	
}	







#### 2 , Typical Application Schematic

